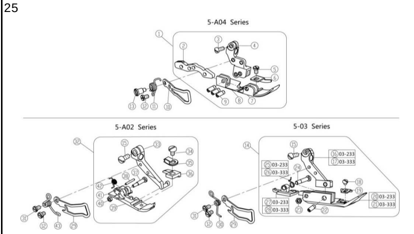
25



/S ecific Pa r

NO.	Pa NO.	Pa Name	Dec i i	（N· mbe ） h ee-h ead	f · -h ead	fi e-h ead
1	2061604000		Presser Foot Assy.	0	0	1
2	20616042		Connection	0	0	1
3	S01029	M3.5×7.5	Screw	0	0	1
4	20616041		Pin	0	0	1
5	101S11006	SM1/8×44	Screw	0	0	1
6	20714051		Fabric Guard	0	0	1
7	20701054		Baseboard	0	0	1
8	20701055		Baseboard	0	0	1
9	208S20002		Pin	0	0	3
10	20712052		Finger Guard	0	0	1
11	20719053		Spring	0	0	1
12	207S11020	M3×4	Screw	0	0	1
13	207S20010		Screw	0	0	1
14	xxxxxxxx		Presser Foot Assy.	0	0	1
15	207S11038	SM9/64"X40X7	Screw	0	0	1
16	20716063		Rack	0	0	1
17	20716100		10.1	0	0	1
18	207S11034	SM3/32×56×2.3	Screw	0	0	1
19	20716064		Fabric Guard	0	0	1
20	20716061		Baseboard	0	0	1
21	20716065		Baseboard	0	0	1
22	207S20022		Pin	0	0	1
23	207S16011	SM1/8"×44	Nut	0	0	1
24	207S20021	SM1/8"X44X5	Screw	0	0	1
25	20727011		Spring	0	0	1
26	20727012		Spring	0	0	1
27	20716062		Baseboard	0	0	1
28	20716066		Baseboard	0	0	1
29	20712026		Finger Guard	0	0	1
30	20715057		Spring	0	0	1
31	207S11009	M3×4.5	Screw	0	0	1
32	20716050		Presser Foot Assy.	0	0	1
33	20716082		Screw	0	0	1
34	207S16051		Screw	0	0	1
35	20716092		Plate Spring	0	0	1
36	20716081		Presser Foot	0	0	1
37	207S30005	SM3/32"×56×5.5	Pin	0	0	1
38	P01025		Pin	0	0	1
39	20716079		Baseboard	0	0	1
40	207S16012		Nut	0	0	1
41	20716080		Baseboard	0	0	1
42	20727014		Spring	0	0	1
43	20727050		Spring	0	0	1

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二十六、专用零件/Specific Parts

NO.	Pa NO.	Pa Name	Dec i i	（N· mbe ） h ee-h ead	f · -h ead	fi e-h ead
1	21312203		Presser foot cylinder holder	1	1	1
2	20711201		Presser foot fixing sleeve	1	1	1
3	121130042		Presser foot cylinder	1	1	1
4	S05166	M5x22	Screw	2	2	2
5	21145012		Joint	2	2	2
6	21145005		Two-way cylinder with loose thread	1	1	1
7	21104009	M4	Joint	1	1	1
8	N09002	M4	Nut	1	1	1
9	21112047		Top loose wyre	1	1	1
10	21128004		Washer	1	1	1
11	211S20003		Screw	1	1	1
12	21128005		Washer	1	1	1
13	21127015		Spring	1	1	1
14	21112048		Slack wire	1	1	1
15	21128005		Washer	1	1	1
16	N09002	M4	Nut	1	1	1
17	W02017	10	Washer	1	1	1
18	21145001		Flow control valve	1	1	0
19	21136001		Joint	1	1	0
20	12921002	(φ3xφ5)	Tube	0.23	0.23	0
21	21116003		Padding block	1	1	0
22	211S11001	SM3/32"×56×6.5	Screw	1	1	0
23	2111600100		Presser Foot Assy	0	1	0
24	21112049		Bracket	1	1	1
25	2111204300	KS	KS components	1	1	0
	2071206100	KH	KH components	0	0	1
26	207S11026	M6X12	Screw	2	2	2
27	207S11011	M4×5	Screw	1	1	1
28	121112027		Presser safety switch holder	1	1	1
29	120011025		Presser foot safety switch (KS/Z)	1	1	1
30	21101203		Magnetic Iron	1	1	1
31	21111006		Bracket	1	1	1
32	20612062		Washer	1	1	1
33	207S11007	M4X7.5	Screw	1	1	1
34	21145011		Flow control valve assembly	1	1	1
35	21129001		Clamp	1	1	1
36	2111104900		Interconnecting device	1	1	1
37	207S11007	M4X7.5	Screw	3	3	3
38	-----	M3×5	Screw	1	1	1
39	30130017		Magnetic Iron	1	1	1
40	20629003		Tubing clamps	3	3	3
41	20701206		Bracket	1	1	1
42	21130302		Receiver Attachmnet(back)	1	1	1
43	121112014		Bracket	1	1	1
44	21130301		Receiver Attachmnet(front)	1	1	1
45	S01002	M4×6.5	Screw	1	1	1
46	S02007	M3×5.4	Screw	2	2	2
47	207S11007	M4X7.5	Screw	2	2	2
48	21130307		Cloth plate assembly	1	1	1
49	121112017		Bracket	1	1	1
50	S04060	M4×10	Screw	1	1	1
51	S05109	M5X35	Screw	2	2	2
52	20128021	W12	Washer	4	4	4
53	S05004	M5×14	Screw	2	2	2
54	12113003600		Operation Panel	1	1	1
55	12912333		Holder	1	1	1
58	21129001		Clamp	1	1	1
60	20112031		Washer	1	1	1

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NO.	Pa NO.	Pa Name	Dec i i	（N· mbe ） h ee-h ead	f · -h ead	fi e-h ead
1	2113100200		Vacuum Cleaner Assembly	1	1	1
2	xxxxxxxx		Lint Collector Assembly	1	1	1
3	xxxxxxxx		Hose	1	1	1

4		大消音器组	Silencer Assembly	2	2	2
5		真空发生组	Vacuum Genaration Assembly	1	1	1
6		Y形管固定架组	Bracket Assembly	1	1	1
7		透明胶管 φ	Tube	1	1	1
8		管箍	Pipe hoop	2	2	2
9		吸屑漏斗组	Waste & Lint Funnel Assembly	1	1	1
10		透明筋条软管φ	Hose	1	1	1
11		气管 φ	Compressed Air Tubing	1	1	1
12		气管（包）	Trachea	1	1	1
13	xxxxxxxx	压力表固定板	Brecket	1	1	1
14		过滤减压阀	Filter-Regulator	1	1	1
15	20730214	接头	Joint	2	2	2
16	20730220	安可信3组电磁阀配套组件	Solenoid Valve	1	1	1
17	20730222	5通电磁阀	Five-way Solenoid Valve	2	2	2
18	20730223	2通电磁阀	Two-way Solenoid Valve	1	1	1

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二十八、随机附件部分 Accessories Assemblies

NO.	Pa NO.	Pa Name	Dec i i	（N· mbe ） h ee-h ead	f · -h ead	fi e-h ead
1	20131044	1.5mm)	Hexagonal wrench/1.5mm	1	1	1
2	10131004		Screwdriver S	1	1	1
3	121131002		Machine head cover	1	1	1
4	20731047		screw driver L	1	1	1
5	20731048		Oil container	1	1	1
6	20131048		Oil container	1	1	1
7	20131039		Tundish	1	1	1
8	810742	(JACK)	Tweezers	1	1	1
9	20131043	JK795-1908 8mm	Wrench/8mm	1	1	1
10	20131046	2mm	Hexagonal wrench/2mm	1	1	1
11	30131012	3mm	Hexagonal wrench/4mm	1	1	1
12	20131047	4mm	Hexagonal wrench/5mm	1	1	1
13	20131056	5mm	Hexagonal wrench/6mm	1	1	1
14	20730330		Controller	1	1	1
15	20730335		Pull rod	1	1	1
16	20731002		Attachment box	1	1	1
17	20131054	JK795-1919	Chain	1	1	1
18	20131052		Needle threader	0	0	1
19	20131062		Plastic machine head bag	1	1	1
20	S10005		Screw	4	4	4
21			Needle	4	4	4

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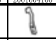
/machi e r a d able a r r,

NO.	Pa NO.	Pa Name	Dec i i	（N· mbe ） h ee-h ead	f · -h ead	fi e-h ead
1	13832113		Drawer slider	2	2	2
2	S18002		Screw	6	6	6
3	13832114		Plastic drawer	1	1	1

4	1383211500		Upper stand (left)	1	1	1
5	S15001	M8*11	Bolt washer assembly M8*11	12	12	12
6	1383211200		Lower stand (left)	1	1	1
7	13832104		Rubber cover	4	4	4
8	10132016		Stand height adjusting base	4	4	4
9	13832105		Large pedal pad cushion	1	1	1
10	13832110		Large pedal bracket	1	1	1
11	13832106		Large pedal pad	1	1	1
12	L02075	M8x16	Bolt washer assembly M6*11	2	2	2
13	1383210700		Pedal bracket	4	4	4
14	13832108		Lower bar	1	1	1
15	13832116		Bolt plate	2	2	2
16	21232001		Small pedal	1	1	1
17	20112126		Small pedal bracket	1	1	1
18	N01010		Nut	4	4	4
19	1383210300		Lower stand(right)	1	1	1
20	13832111		Front bar	1	1	1
21	1383210100		Upper stand (right)	1	1	1
22	S18001		Screw	6	6	6
23	xxxxxxxx		Table	1	1	1
24	xxxxxxxx		Transmission	1	1	1
25	2011111300		Motor connecting rod	1	1	1
26	2013105400		Pedal chain components	1	1	1
27	13832102		Bolt plate	2	2	2
28	13832129		Table cover	4	4	4

C5S标准度量零件表

型号	间距		针板	送布牙组件	压脚组件	上弯针	下弯针	链线弯针	针夹	机针
MACHINE TYPE/SPEC	GAUGE		NEEDLE PLATE	MAIN FEED DOG ASS	PRESSER FOOT ASS	UPPER LOOPER	LOWER LOOPER	CHAINSTITCH LOOPER	NEEDLE HOLDER	NEEDLE
	NG	SW								
C5S-4-83/323/BK	2	4	12111500100	2071407800	2071600200	20717050	20717006	—	20734002	DCx27#11
C5S-4-M03/333/AT	2	4	21115021	2131400100	2071609400	21317004	21317001	—	20734002	DCx27#11
C5S-4-M03/333/H/M/KS	2	4	21315201	2131400100	2111600100	20717050	20717006	—	20734002	DCx27#11
C5S-4-M03/333/KS	2	4	21315201	2131400100	2111600100	21317004	21317001	—	20734002	DCx27#11
C5S-5-03/233/AT	5	5	21115205	2071401700	2071601500	21317004	20717006	20712047	20734004	DCx27#14
C5S-5-03/333/AT	3	4	21115204	2071400400	2071600600	21317004	20717006	20712047	20734003	DCx27#14
C5S-5-03/333/KH	3	4	20715204	2071400400	2071600600	21317004	20717006	20712047	20734003	DCx27#14
C5S-5-M04/435/AT	5	6	121115003	2071405600	2061604100	21317004	20717006	20717060	121134001	DCx27#19

型号	间距		上刀	下刀	 弯针护针		机针护针	
					前	后	前	后
			UPPER KINIFE	LOWER KINIFE	OVERLOCK NEEDLE GUARO FRONT	REAR	CHAINSTITCH NEEDLE FRONT	REAR
C5S-4-83/323/BK	2	4	20719007	21317002	—	20717002	20717001	—
C5S-4-M03/333/AT	2	4	20719007	21317002	—	20717002	21117002	—
C5S-4-M03/333/H/M/KS	2	4	20719007	21317002	—	20717002	20717001	—
C5S-4-M03/333/KS	2	4	20719007	21317002	—	20717002	21117002	—
C5S-5-03/233/AT	5	5	20719007	21317002	20717008	20717002	20712045	20701032
C5S-5-03/333/AT	3	4	20719007	21317002	20717008	20717002	20712045	20701032
C5S-5-03/333/KH	3	4	20719007	21317002	20717008	20717002	20712045	20701032
C5S-5-M04/435/AT	5	6	20619009	121119001	20717008	20717002	20712045	20701032

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2020年6月版